22211 Telegraph Road Southfield, MI 48034 Phone: 248,354,2082

## TERNATIONAL ALTERNATOR

Thank you for purchasing this alternator. Please read the warning and instructions to ensure a successful installation.

### COMPUTER TESTED ALTERNATOR-

This specific alternator was 100% load tested on automated test equipment to ensure that it meets or exceeds OEM specifications. The test results are printed below.

> 14354 12V 70A

27.0000.091

Alternator test sequence:					Results:		
Maximum output power Maximum output under full load Voltage regulator set point Voltage regulator set point (hot) Turn on speed (or indicator lamp out) Leakage current tested @ 12 volts Ripple voltage @ maximum output					1079 Watts * 83 Amps * 14.5 Volts * 14.4 Volts * 1357 RPM * 0.1 mAmps * 0.46 Volts *		
Voltage regulator functions test:					Within specs		
D+ = indicator lamp circuit					yes *		
Outpu	t curre	ent tes	ted at	13.0 vo	lts		
Alternator RPM	1800	2000	3000	4000	5000	6000	
Amperage	42	49	68	75	79	81	
Amps 100	Pe	erforma	nce curv	ve			
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40 · · · ·	1						
20	/						
0 100	0 200	00 30	00 400	00 5	000 6	000 RPI	

Internally regulated alternator!

# WARNING!

1. DISCONNECT NEGATIVE BATTERY CABLES

#### CAUTION

Never disconnect the battery cable while the engine is running.

- 2. REMOVE OLD ALTERNATOR FROM VEHICLE
- 3. POSITION REPLACEMENT ALTERNATOR ON MOUNTING BRACKET, INSERT AND TIGHTEN MOUNTING BOLTS FINGER TIGHT
- 4. PLACE BELT(S) ON ALTERNATOR ENSURING PROPER ALIGNMENT

Loose connections causing arcing could result in damage to the alternator.

5. RECONNECT WIRES SECURELY TO THEIR

PROPER TERMINALS

Never ground the field terminal. It is visually identified by the number "2" or "I" on the rear of the alternator.

6. ADJUST BELT(S) TO CORRECT TENSION, TIGHTEN BELT TENSIONING AND MOUNTING BOLTS CAUTION

Loose or misaligned belts could slip, preventing improper charging of the alternator.

7. RECONNECT NEGATIVE BATTERY CABLE